## Elaboration and characterization of Gum metal thin films obtained by dc magnetron sputtering.

Sofiane Achache\*<sup>1</sup>, Salim Lamri\*<sup>†2</sup>, Alain Billard\*<sup>‡3</sup>, Manuel Francois\*<sup>§2</sup>, and Fréderic Sanchette\*<sup>¶2</sup>

<sup>1</sup>LASMIS – Université de Technologie de Troyes – 12 rue Marie Curie CS 42060 10004 TROYES CEDEX, France

<sup>2</sup>LASMIS – Université de Technologie de Troyes – 12 rue Marie Curie CS 42060 10004 TROYES CEDEX, France

<sup>3</sup>LERMPS – Université de Technologie de Belfort-Montbeliard – France

## Abstract

Elaboration and characterization of Gum metal thin films obtained by dc magnetron co-sputtering.

S. Achache b, S. Lamri ab, A. Billarda , M. François b, F. Sanchette a,b

a LERMPS-UTBM, Site de Montbéliard, F90010 Belfort Cedex, France

**b** Institut Charles Delaunay – LASMIS, UMR CNRS 6279, University of Technology of Troyes, Antenna of Nogent, Pôle Technologique de Haute Champagne, rue Lavoisier, 52800 Nogent. France

Abstract:

"Gum Metal", which is a registered trademark of Toyota Central R&D Labs, corresponds to complex bulk titanium-based alloys containing initially Nb, Ta, Zr and O, and presenting the  $\beta$ -bcc structure. In the cold-worked conditions, these alloys are characterized by a high strength, ultra-low elastic modulus, high yield strain and excellent cold workability. These proprieties triggered a large interest about this kind of material. Indeed, in this paper, a new route to deposit this type of material as thin film which is deposited by dc magnetron sputtering is investigated. Gum metal thin films (GMTF) have been elaborated directly from pure metals targets by dc magnetron co-sputtering of four metals targets;Ti, Nb, Ta and Zr. The influence of the chemical composition, deposition temperature on the microstructure and morphology was studied using x-ray diffraction XRD and SEM scanning electron microscope. Nanoindentation tests were also performed in order to determine hardness and Young modulus and study the relationships between deposition parameters, microstructure

<sup>\*</sup>Speaker

 $<sup>^{\</sup>dagger}\mathrm{Corresponding}$  author: salim.lamri@utt.fr

<sup>&</sup>lt;sup>‡</sup>Corresponding author: alain.billard@utbm.fr

<sup>&</sup>lt;sup>§</sup>Corresponding author: manuel.francois@utt.fr

 $<sup>\</sup>ensuremath{\P Corresponding}\xspace$  author: frederic.sanchette@utt.fr

and mechanical proprieties.

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